

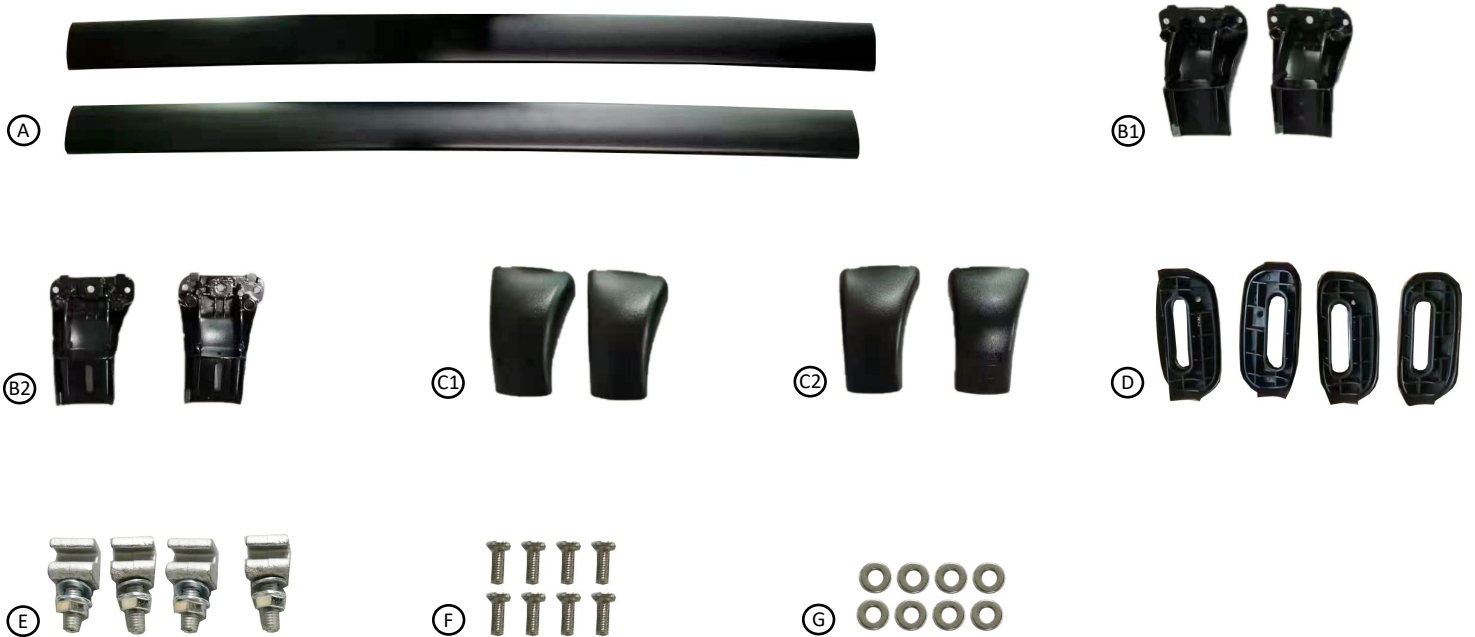
ROOF RAIL CROSSBARS INSTALLATION GUIDE

For Toyota Highlander L & LE with Side Rails

SPECIFICATION

Model year:	Fits Crossbars Roof Rack Fits 2014-2019 Highlander L & LE Models Only.
Maximum load capacity:	73KGs/160LBs in total, evenly distributed
	Refer to car user manual for the recommended limitation from factory.

PART LIST



TOOLS INCLUDED



M3 wrench

PART INDEX	DESCRIPTION	QTY.
A	Aluminum bars (longer @ front and shorter @ rear)	2
B1	Left/Driver Brackets (LH, LH)	2
B2	Right/Passenger Brackets (RH, RH)	2
C1	Left/Driver Covers (LH, LH)	2
C2	Right/Passenger Covers (RH,RH)	2
D	Bracket Pads (LH, LH, RH, RH)	4
E	J-Bolts with bolts and lock washers	4
F	M5x12mm Bolts	8
G	Washers	8

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ASSEMBLY

Assembly diagram showing the installation of the crossbars and bracket pads.

The diagram illustrates the assembly of the crossbars (A) and bracket pads (D) using bolts (F) and washers (G).

The assembly steps are shown for both the longer front crossbar (A) and the shorter rear crossbar.

The diagram shows the installation of the bracket pads (D) onto the crossbars (A) using bolts (F) and washers (G).

The assembly is shown for both the adjustable side and the fixed side.



1. Locate the 4 covers on the side rails on the roof of the car. Use the trim removal tool to remove the covers by lifting from the inside and turning outwards.



2. Fit the J-bolt (E) with washers through the crossbar stanchion. Place the crossbar over the roof rails, aligning the hole in the crossbar with the threaded hole in the roof rail. Ensure the crossbars are correctly positioned by following the designations on the stanchions (LR, RR, LR, RR). Screw the bolt into the threaded hole in the roof side rail by hand. Ensure that the pads under the uprights are flush with the rail for correct assembly. Torque the bolts to 15 N-m (11 ft-lb) using the appropriate Torx wrench. Tighten the M3 wrench until the needle is in the centre of the flag window.



3. Adjust the aluminum bar so that it is balanced in the middle, then tighten the M5x12mm bolts (F) to secure the brackets to the aluminum bars using the Torx.



4. Slide the top of the cover (C1, C2) over the extrusion and snap the cover into place. Ensure that the cover fits snugly over the extrusion at the top and along all edges.



FULL INSTALLATION VIEW

SUPPORT Visit https://rockautoaccs.com for more products Contact at rockmautox@gmail.com for any concerns or problems in Canada.	ROKIOTOEX will warranty all ROKIOTOEX brand car rack systems and its accessories manufactured by ROKIOTOEX during the time that an original retail purchaser owns the product. This warranty terminates if a purchaser transfers the product to any other person.	
SAFETY NOTES Never Exceed the manufacturer's roof rack load limit. Ensure load is evenly distributed between the two crossbars and that it is as low as possible refer to specification. Confirm lightness every 1000 km, periodically check that the load is secure and crossbars are securely tightened. Ensure that the crossbar are installed in correct orientation. Ensure that the crossbars are fully installed to the side supports with no gaps.	Subject to the limitations and exclusions described in this warranty, ROKIOTOEX will remedy defects in materials or workmanship by repairing or replacing, at its option, a defective product without charge for parts or labor. In addition, ROKIOTOEX may elect, at its option, not to repair or replace a defective product but rather issue to a purchaser a refund equal to the purchase price paid for the product or a credit to be used toward the purchase of a new ROKIOTOEX load carrier system. No warranty is given for defects caused by normal wear and tear, cosmetic rust, scratches, accidents, unlawful vehicle operation, or modification of, or any types of repair of, a load carrier system other than those authorized by ROKIOTOEX. No warranty is given for defects resulting from conditions beyond ROKIOTOEX's control including, but not limited to, misuse, overloading, or failure to assemble, mount or use the product in accordance with ROKIOTOEX's written instructions or guidelines included with the product or made available to the purchaser. No warranty is given for Rokimotoex products purchased outside of the United States, Canada and Mexico. In the event that a product needs to be returned to ROKIOTOEX, a ROKIOTOEX technician at the address or telephone number listed above will provide the purchaser with the appropriate mailing address and any additional instructions. Please note that the purchaser will be responsible for the cost of mailing the product to ROKIOTOEX and that proof of purchase in the form of an original purchase invoice or receipt and a detailed description of the defect must be included in the mailing.	DISCLAIMER OF LIABILITY REPAIR OR REPLACEMENT OF A DEFECTIVE PRODUCT OR THE ISSUANCE OF A REFUND OR CREDIT (AS DETERMINED BY ROKIOTOEX) IS A PURCHASER'S EXCLUSIVE REMEDY UNDER THIS WARRANTY. DAMAGE TO A PURCHASER'S VEHICLE, CARGO AND/OR TO ANY OTHER PERSON OR PROPERTY IS EXCLUDED. THIS WARRANTY IS EXPRESSLY MADE IN LIEU OF ANY AND ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. ROKIOTOEX'S SOLE LIABILITY TO ANY PURCHASER IS LIMITED TO THE REMEDY SET FORTH ABOVE. IN NO EVENT WILL ROKIOTOEX BE LIABLE FOR ANY LOST PROFITS, LOST SALES, OR FOR ANY CONSEQUENTIAL, DIRECT, INDIRECT, INCIDENTAL, SPECIAL, EXEMPLARY, OR PUNITIVE DAMAGES OR FOR ANY OTHER DAMAGES OF ANY KIND OR NATURE. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATIONS MAY NOT BE APPLICABLE. THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE.