Roof Rail Crossbar User Instruction

VERSION: RAA-2019-XLE 06.11.2021

SPECIFICATION

MODEL YEAR: 2014-2019 Highlander with factory side rails

MAXIMUM SYSTEM LOAD CAPACITY: 75KG/165lbs in total evenly distributed.

PART LIST

BAR

BRACKET

COVER

PADS

ACCESSORIES

TOOLS

TIPS

ASSEMBLY

SUPPORT

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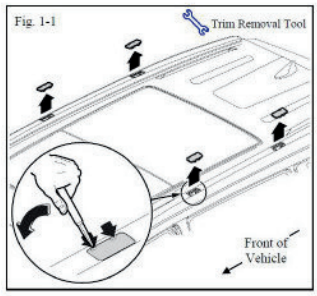
INSTALLATION

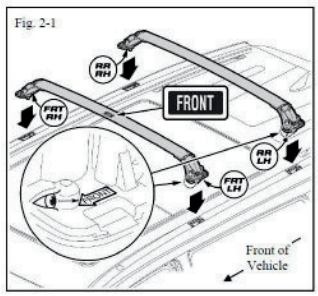


1. **Remove the Side Rail Covers (Fig. 1-1).**

⚠ (a) Use a plastic trim removal tool to carefully remove the 4 trim covers by pressing the tabs and prying up (4 places).

(b) Retain the covers for future use.

STEP 1



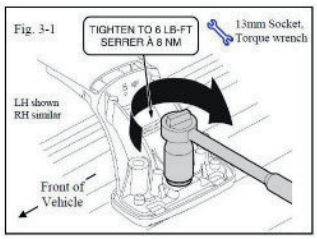
2. **Install the Crossbars (Fig. 2-1).**

⚠ (a) Make sure the arrows on the crossbar end supports are pointing toward the front of the vehicle.

⚠ **NOTE: THE FRONT CROSSBAR HAS A "FRONT" LABEL.**

⚠ **NOTE: FRONT AND REAR, LH AND RH, ARE MOLDED INTO THE SUPPORT PAD BOTTOM.**

STEP 2



3. **Secure the Crossbars (Fig. 3-1).**

⚠ (a) Using a 13mm socket, tighten the bolt to 8 N-m (71 Lbf-in) (4 places).

Torque: 8 N•m (71 in•lbs)

⚠ (b) Verify all supports are snug and properly fitted to the side rail (4 places).

STEP 3

FULL VIEW INSTALLATION

SUPPORT

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